

ASSURANT™ SERIES TA Heater Jacket

Evenly Heats Downstream Exhaust Lines

Watlow's heater jackets are developed to provide flexibility in designing the optimum heating systems for pump lines, fore lines and exhaust lines. ASSURANT™ heater jackets solve the thermal challenges caused by varying mass and constricted spaces.

Watlow's ASSURANT SERIES TA heater jacket maximizes thermal uniformity and coverage by providing an efficient, easy-to-install heating solution for downstream exhaust line applications. The ASSURANT heater jackets optimize process tool uptime and chip yield by providing full coverage to the line eliminating cold spots that result in particle buildup.

ASSURANT heater jackets can be customized with distributed watt densities, so lighter and heavier component parts are heated uniformly.

This heater jacket can be supplied with integrated temperature sensors and controllers to assure accuracy and equipment longevity.

Features and Benefits

Even heating to 180°C (356°F) for uniform temperature profiles over the entire heated line

- Eliminates cold spots that result in sublimation and solid particle buildup in the line

Silicone coated fiberglass construction

- Provides economical solution for critical semiconductor processes

UL®, SEMI S2 and CE agency approval

- Assures safety standard compliance

Environmental safety

- Reducing particle buildup decreases potential of employee exposure to hazardous materials during normal cleaning cycles

Easy-to-install system

- Conveniently fits on most pump line configurations
- Provides full line coverage for uniform heating
- Interconnection between heaters is easily accomplished using the mating electrical connectors

Integrated sensors and controllers

- Enables flexible control solutions using PID temperature algorithms to deliver accurate and precise temperature control



Flexible heater design

- Allows for heating typical vacuum line components and fittings including pipes, valves, clamps and elbows in the line
- Allows quick prototyping to determine energy distribution requirements for process improvements

Fiberglass insulation

- Provides high efficiency
- Lowers power consumption and the cost of ownership
- Yields low backside temperatures

Typical Applications

- Semiconductor, PV, FPD and LED
- Fore Lines, pump lines and exhaust lines
- Etch
- PECVD
- Nitride
- TEOS
- OEM tools
- Vacuum bake-out
- Abatement tools



Specifications

Operating temperature

- Standard operating temperature up to 150°C (302°F) (recommended)
- Max. operating temperature up to 180°C (356°F)

Agency approvals

- UL® 499, File # E52951
- RoHS compliant
- CE
- SEMI S2

Standard connectors

- Amp MATE-N-LOK™
- 4-PIN AMP CPC
- Other options available (contact the factory)

Integrated sensor (optional)

- Type K thermocouple
- Over-temperature mechanical thermostat

Voltage

- 120, 208, or 240V standard, other voltages available

Fastener

- Hook and loop

Inner jacket material options

- Silicone rubber coated fiberglass

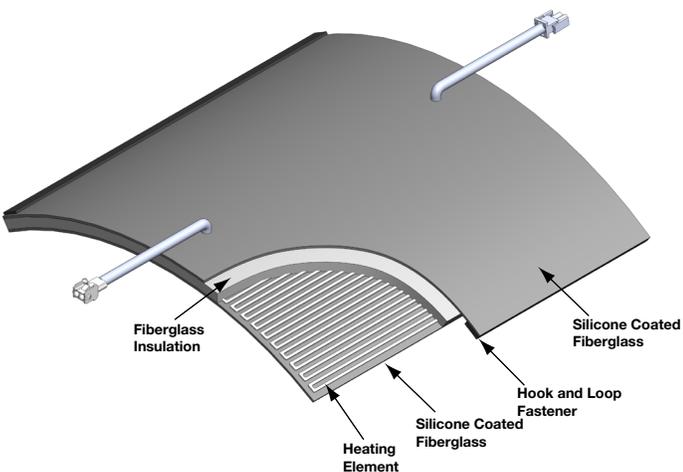
Outer jacket material options

- Silicone rubber coated fiberglass

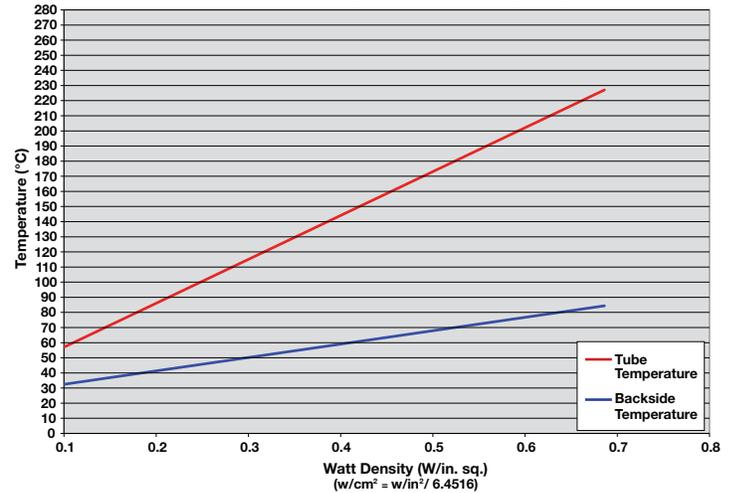
Dimensions

- Available for pipe sizes 1 to 6 in. (25 to 152 mm) diameter. For other sizes contact your Watlow representative.

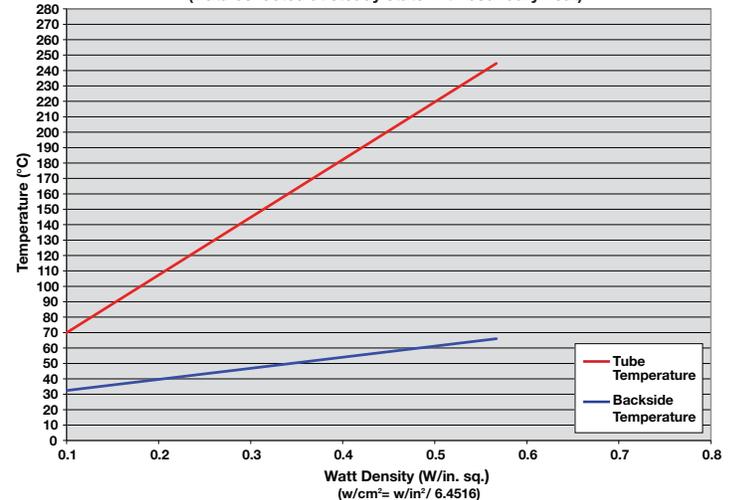
Heater Construction



Watt Density vs. Tube Temperature vs. Jacket Backside Temperature
Assurant SERIES TA - 8 mm Insulation
(Data collected at steady state with boundary heat)



Watt Density vs. Tube Temperature vs. Jacket Backside Temperature
Assurant SERIES TA - 16 mm Insulation
(Data collected at steady state with boundary heat)



Note: The data in the charts above represent nominal values derived from a test environment. Please consult a Watlow sales engineer to discuss your particular application.

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